

Work Order ID 56143

February 11, 2010 8:10:20 AM



Page 1

Item ID: D3759-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Bushing

Start Date: 2/11/10 Start Qty: 36.00



Cust Item ID:

Required Date: 2/15/10 Req'd Qty: 36.00



Customer:

Reference:

Approvals: Process Plan: *[Signature]*

Date: 10-2-11

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3759

Rev A

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

Hardinge CNC LATHE SMALL Turn per Folio FA727 and Dwg D3759

Deburr

SA 10/02/14

36 *[Signature]*

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

SA 10/02/14

36 *[Signature]*

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

SA 10/02/14

36 *[Signature]*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 56143

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Page 2

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Accept



Setup Start



Revision ID:

Stop



Item Name: Bushing

Start Date: 2/11/10 Start Qty: 36.00



Cust Item ID:

Required Date: 2/15/10 Req'd Qty: 36.00



Customer:

Reference:

Run Start





Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130  Packaging	Identify as per dwg & Stock Location <i>basket</i>	0.00							
Packaging	Memo	0.00							
140  QC	QC21- Final Inspection - Work Order Release	0.00							
Quality Control	Memo	0.00							

PD 10.03.01

10/03/03 *[Signature]*
MF 10-3-01

W/O:		WORK ORDER CHANGES					
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Picklist Print

February 11, 2010 8:10:26 AM

Page 1

Work Order ID: 56143



Parent Item: D3759-1



Parent Item Name: Bushing

Start Date: 2/11/10

Required Date: 2/15/10

Comments: IPP Rev:A 08-03-04 new issue DD verified by: LL

Start Qty: 36.00

Required Qty: 36.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304R0.375		Purchased	No			110	f	42.4251	2.3684			



304 ROUND BAR 0.375

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	42.4250579	
112058	0.01317895	
112473	9.6003	
113325	32.8115789	

202 PASH 10/102/14

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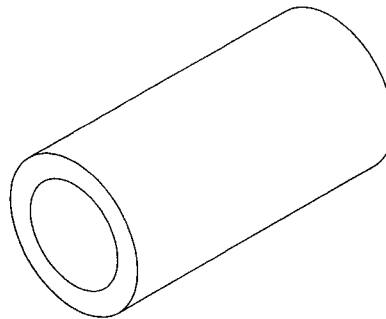
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D3759-1 BUSHING

SHOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 56143
BS 10-2-11

RELEASED
 1803-11-11

NOTES:

- 1) MATERIAL: AISI 304/316, STAINLESS STEEL ROD
 (REF. DART SPEC M304R)
 OR AISI 304/316, STAINLESS STEEL TUBE
 (REF. DART SPEC M304TR)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

A		NEW ISSUE		AJS	08.03.03
REV.		DESCRIPTION		BY	DATE
DESIGN		AJS		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN		AJS			
CHECKED		ME		DRAWING NO.	REV. A
MFG. APPR.		ME		D3759	SHEET 1 OF 2
APPROVED		ME		TITLE	SCALE
DE APPR.		#		BUSHING	NTS
DATE		08.03.03		COPYRIGHT © 2008 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

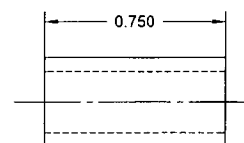
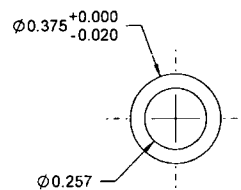
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D3759-1 BUSHING

W10 36143

11-03-03 W10

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D3759	SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
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